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CENTRAL FAX CENTER

SEP 11 2006

CLAIMS

1. (Currently amended) A tile cutting attachment for cutting holes in tiles of a hard composition, comprising of a shaft (1) and a tip (2) for engaging the workpiece, the tip is provided with 6 cutting edges and each edge is provided with a clearance angle (c) approx $10^{\circ} - 20^{\circ}$, sufficient to provide a cutting edge to cut the workpiece as the drill bit rotates, the tip should be provided with a point angle (p) of approx 90° .
2. (Original) The point as claimed in claim 1 should be given a relief angle of approx 60°
3. (Original) The point angle (p) and relief angle (r) as claimed in claim 1 and 2 should form a central point on the head of the tip
4. (Original) Secondary cutting edges as claimed in claim 1 should be provided with an overall angle (s) of approx 30°
5. (Original) A tile drill bit as claimed in claim 1 having an active diameter of (d)
6. (Original) The cutting tip as claimed in claim 1 is manufactured from tungsten carbide